

Work Order ID 94285-2

Tuesday, December 04, 2012 3:40:42 PM

94285

Ship Today

Page 1

Item ID: D350-636-043

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Wearshoe

Stop *NS2*

Start Date: 12/4/2012 Start Qty: 2.00

\$

Required Date: 12/5/2012 Req'd Qty: 2.00

\$

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: MF

Date: 12-12-04

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev F

SP

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy D350-636 bluefile & type labels per PPPD350-636-043 CHG001

0.00

0.00

DAS
15
2-89

12/12/05

1

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

1x

12/12/05

115

115

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

DAS
15
2-89

12/12/05

1

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Item ID: D350-636-043

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Wearshoe

Stop ***NS2***

Start Date: 12/4/2012 Start Qty: 2.00 ***2***

Required Date: 12/5/2012 Req'd Qty: 2.00 ***2***

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-043								
	Location: _____								
	PPP Rev: <u>SH.0</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

Handwritten: 12 12/0559

Handwritten: MJS 12-12-05

Handwritten: MJS 12-12-05

Picklist Print

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Work Order ID: 94285

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 12/4/2012

Required Date: 12/5/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-12-17 DD
DD: ver:EC

IPP Rev:B 10.05.20 added QC4

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C5A Bolt		Purchased	No			110	Each	1,412.0000	38	76/52			

Location Loc Qty Loc Code

FG	5	
122800	5	
FP001	182	
123741	182	
ST350	225	
115835	7	
116419	28	
117343	13	
117764	7	
117872	2	
119749	23	
120423	28	
121255	23	
121708	7	
122141	80	
122800	7	

ST512	1000	
123831	1000	

AN3C7A
BOLT

Purchased

No

110

Each

98.0000

Location Loc Qty Loc Code

FG	10	
122141	10	
FP001	21	
122800	21	
ST351	67	
123900	67	

11ex

8/16 2012-12-5

Picklist Print

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Work Order ID: 94285

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 12/4/2012

Required Date: 12/5/2012

Start Qty: 2.00

Required Qty: 2.00

AN960G10L

NAS1149C0332R

Purchased

No

110

Each

21.0000

washer

SMB

Location

Loc Qty

Loc Code

ST245

21

107534

21

Manufactured

No

110

Each

16.0000

D3535-13

Wearshoe

SMB

Location

Loc Qty

Loc Code

FG

2

86229

2

FP002

14

79850

1

92344

13

Manufactured

No

110

Each

31.0000

D3535-25

Wearshoe

SMB

Location

Loc Qty

Loc Code

FP002

31

62233

1

81357

1

87385

1

90061

2

91893

13

93278

13

Manufactured

No

110

Each

18.0000

D3535-35

Wearshoe

SMB

Location

Loc Qty

Loc Code

FP002

18

67598

1

70815

1

79849

1

86191

1

90092

1

92343

13

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Shop Packet Print

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Picklist Print

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Work Order ID: 94285

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 12/4/2012

Required Date: 12/5/2012

Start Qty: 2.00

Required Qty: 2.00

D3536-13

Gasket

Manufactured No

110 Each 21.0000

Location

Loc Qty

Loc Code

FG

2

81344

2

FP001

19

89686

19

Manufactured No

110 Each 37.0000

Location

Loc Qty

Loc Code

FG

2

87053

2

FP001

35

83900

1

89057

1

91814

1

93154

8

93696

24

Manufactured No

110 Each 22.0000

Location

Loc Qty

Loc Code

FG

2

89650

2

FP001

20

82065

2

86251

1

90843

4

90844

13

D3536-35

Gasket

Manufactured No

110 Each 22.0000

Location

Loc Qty

Loc Code

FG

2

89650

2

FP001

20

82065

2

86251

1

90843

4

90844

13

Picklist Print

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Work Order ID: 94285

Parent Item: D350-636-043

Start Date: 12/4/2012

Required Date: 12/5/2012

Parent Item Name: Wearshoe

Start Qty: 2.00

Required Qty: 2.00

D3537-1

Wearpad

Manufactured No

110

Each

43.0000

5

1020

Location

Loc Qty

Loc Code

FP001

43

83254

1

83255

3

87697

1

88562

9

91645

5

91668

24

Sx

Sm

5.0 PARTS LIST

(D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
	X					D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X				D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X	D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2		NAS1515H8L	WASHER
*7	1	1	1	1		MS21083C8	NUT (REPLACES MS21083N8)
*8	1		1			D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1		1		D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2		D3672-13	WASHER
12	2	2	2	2		MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4		ALS4-1032-225	INSERT
*14	4	4	4	4		AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8		D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*19	4	4	4	4		AN3C6A	BOLT (REPLACES AN3-6A)

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
*20A	4	4	4	4		AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4		NAS1515H3L	WASHER (REPLACES AN960JD10)
*22	5	5	5	5	5	D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1	D3536-13	GASKET
*24A	1	1	1	1	1	D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	1	D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	1	D3536-35	GASKET
*26A	38	38	38	38	38	AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM